# **Foglalkozási napló**

a 20\_\_\_ /20\_\_\_. tanévre

**Kohászati technikus**

**13. évfolyam**

szakma gyakorlati oktatásához

(OKJ száma: 54 521 04)

## A napló vezetéséért felelős: \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

A napló megnyitásának dátuma: \_\_\_\_\_\_\_\_\_\_\_

A napló lezárásának dátuma: \_\_\_\_\_\_\_\_\_\_\_

### Tanulók adatai és értékelése

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| **Tanuló neve:** | | | | | | | | | |  | | | | | | | | | | | | | | | | | | | Szül. hely, idő: | | | | | | | | | | | | | |  | | | | | | | | | |
| Lakcím: | | | | | | | | | |  | | | | | | | | | | | | | | | | | | | | Telefon: | | | | | | | | | | | | |  | | | | | | | | | |
| Képző intézmény neve: | | | | | | | | | |  | | | | | | | | | | | | | | | | | | | | Képző intézmény címe: | | | | | | | | | | | | |  | | | | | | | | | |
| Gondviselő neve: | | | | | | | | | |  | | | | | | | | | | | | | | | | | | | | Telefon: | | | | | | | | | | | | |  | | | | | | | | | |
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| Megjegyzések: | | | | | | | | | |  | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| HÓ | | | IX. | | X. | | | XI. | | | | XII. | | | I. | | | Félév | | | | | | | | II. | | | III. | | | | IV. | | | V. | | | VI. | | | VII. | | | VIII | | | Javasolt záró érdemjegy | | | | |
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| **Tanulói mulasztások** | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Hó  nap | | 1 | 2 | | 3 | | 4 | 5 | | 6 | | 7 | | 8 | 9 | | 10 | 11 | | 12 | 13 | 14 | 15 | 16 | 17 | 18 | | 19 | 20 | | | 21 | 22 | | 23 | 24 | | 25 | 26 | | 27 | 28 | | | 29 | | 30 | 31 | | Iga-  zolt | Igazo-  latlan | Aláírás |
| IX. | |  |  | |  | |  |  | |  | |  | |  |  | |  |  | |  |  |  |  |  |  |  | |  |  | | |  |  | |  |  | |  |  | |  |  | | |  | |  |  | |  |  |  |
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| XII. | |  |  | |  | |  |  | |  | |  | |  |  | |  |  | |  |  |  |  |  |  |  | |  |  | | |  |  | |  |  | |  |  | |  |  | | |  | |  |  | |  |  |  |
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| VII. | |  |  | |  | |  |  | |  | |  | |  |  | |  |  | |  |  |  |  |  |  |  | |  |  | | |  |  | |  |  | |  |  | |  |  | | |  | |  |  | |  |  |  |
| VIII. | |  |  | |  | |  |  | |  | |  | |  |  | |  |  | |  |  |  |  |  |  |  | |  |  | | |  |  | |  |  | |  |  | |  |  | | |  | |  |  | |  |  |  |

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| **Tanuló neve:** | | | | | | | | | |  | | | | | | | | | | | | | | | | | | | Szül. hely, idő: | | | | | | | | | | | | | |  | | | | | | | | | |
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| Képző intézmény neve: | | | | | | | | | |  | | | | | | | | | | | | | | | | | | | | Képző intézmény címe: | | | | | | | | | | | | |  | | | | | | | | | |
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| **Tanulói mulasztások** | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Hó  nap | | 1 | 2 | | 3 | | 4 | 5 | | 6 | | 7 | | 8 | 9 | | 10 | 11 | | 12 | 13 | 14 | 15 | 16 | 17 | 18 | | 19 | 20 | | | 21 | 22 | | 23 | 24 | | 25 | 26 | | 27 | 28 | | | 29 | | 30 | 31 | | Iga-  zolt | Igazo-  latlan | Aláírás |
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| Képző intézmény neve: | | | | | | | | | |  | | | | | | | | | | | | | | | | | | | | Képző intézmény címe: | | | | | | | | | | | | |  | | | | | | | | | |
| Gondviselő neve: | | | | | | | | | |  | | | | | | | | | | | | | | | | | | | | Telefon: | | | | | | | | | | | | |  | | | | | | | | | |
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| Megjegyzések: | | | | | | | | | |  | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| HÓ | | | IX. | | X. | | | XI. | | | | XII. | | | I. | | | Félév | | | | | | | | II. | | | III. | | | | IV. | | | V. | | | VI. | | | VII. | | | VIII | | | Javasolt záró érdemjegy | | | | |
| JEGY | | |  | |  | | |  | | | |  | | |  | | |  | | | | | | | |  | | |  | | | |  | | |  | | |  | | |  | | |  | | |  | | | | |
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| **Tanulói mulasztások** | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Hó  nap | | 1 | 2 | | 3 | | 4 | 5 | | 6 | | 7 | | 8 | 9 | | 10 | 11 | | 12 | 13 | 14 | 15 | 16 | 17 | 18 | | 19 | 20 | | | 21 | 22 | | 23 | 24 | | 25 | 26 | | 27 | 28 | | | 29 | | 30 | 31 | | Iga-  zolt | Igazo-  latlan | Aláírás |
| IX. | |  |  | |  | |  |  | |  | |  | |  |  | |  |  | |  |  |  |  |  |  |  | |  |  | | |  |  | |  |  | |  |  | |  |  | | |  | |  |  | |  |  |  |
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| VII. | |  |  | |  | |  |  | |  | |  | |  |  | |  |  | |  |  |  |  |  |  |  | |  |  | | |  |  | |  |  | |  |  | |  |  | | |  | |  |  | |  |  |  |
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| Képző intézmény neve: | | | | | | | | | |  | | | | | | | | | | | | | | | | | | | | Képző intézmény címe: | | | | | | | | | | | | |  | | | | | | | | | |
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| Megjegyzések: | | | | | | | | | |  | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| HÓ | | | IX. | | X. | | | XI. | | | | XII. | | | I. | | | Félév | | | | | | | | II. | | | III. | | | | IV. | | | V. | | | VI. | | | VII. | | | VIII | | | Javasolt záró érdemjegy | | | | |
| JEGY | | |  | |  | | |  | | | |  | | |  | | |  | | | | | | | |  | | |  | | | |  | | |  | | |  | | |  | | |  | | |  | | | | |
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| **Tanulói mulasztások** | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Hó  nap | | 1 | 2 | | 3 | | 4 | 5 | | 6 | | 7 | | 8 | 9 | | 10 | 11 | | 12 | 13 | 14 | 15 | 16 | 17 | 18 | | 19 | 20 | | | 21 | 22 | | 23 | 24 | | 25 | 26 | | 27 | 28 | | | 29 | | 30 | 31 | | Iga-  zolt | Igazo-  latlan | Aláírás |
| IX. | |  |  | |  | |  |  | |  | |  | |  |  | |  |  | |  |  |  |  |  |  |  | |  |  | | |  |  | |  |  | |  |  | |  |  | | |  | |  |  | |  |  |  |
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| XI. | |  |  | |  | |  |  | |  | |  | |  |  | |  |  | |  |  |  |  |  |  |  | |  |  | | |  |  | |  |  | |  |  | |  |  | | |  | |  |  | |  |  |  |
| XII. | |  |  | |  | |  |  | |  | |  | |  |  | |  |  | |  |  |  |  |  |  |  | |  |  | | |  |  | |  |  | |  |  | |  |  | | |  | |  |  | |  |  |  |
| I. | |  |  | |  | |  |  | |  | |  | |  |  | |  |  | |  |  |  |  |  |  |  | |  |  | | |  |  | |  |  | |  |  | |  |  | | |  | |  |  | |  |  |  |
| II. | |  |  | |  | |  |  | |  | |  | |  |  | |  |  | |  |  |  |  |  |  |  | |  |  | | |  |  | |  |  | |  |  | |  |  | | |  | |  |  | |  |  |  |
| III. | |  |  | |  | |  |  | |  | |  | |  |  | |  |  | |  |  |  |  |  |  |  | |  |  | | |  |  | |  |  | |  |  | |  |  | | |  | |  |  | |  |  |  |
| IV. | |  |  | |  | |  |  | |  | |  | |  |  | |  |  | |  |  |  |  |  |  |  | |  |  | | |  |  | |  |  | |  |  | |  |  | | |  | |  |  | |  |  |  |
| V. | |  |  | |  | |  |  | |  | |  | |  |  | |  |  | |  |  |  |  |  |  |  | |  |  | | |  |  | |  |  | |  |  | |  |  | | |  | |  |  | |  |  |  |
| VI. | |  |  | |  | |  |  | |  | |  | |  |  | |  |  | |  |  |  |  |  |  |  | |  |  | | |  |  | |  |  | |  |  | |  |  | | |  | |  |  | |  |  |  |
| VII. | |  |  | |  | |  |  | |  | |  | |  |  | |  |  | |  |  |  |  |  |  |  | |  |  | | |  |  | |  |  | |  |  | |  |  | | |  | |  |  | |  |  |  |
| VIII. | |  |  | |  | |  |  | |  | |  | |  |  | |  |  | |  |  |  |  |  |  |  | |  |  | | |  |  | |  |  | |  |  | |  |  | | |  | |  |  | |  |  |  |

### HALADÁSI NAPLÓ

| **Foglalkozás** | | | **Modul/Tantárgy megnevezése, tartalma** | **Jelen van (fő)** | **Hiány-**  **zik**  **(fő)** | **Aláírás** |
| --- | --- | --- | --- | --- | --- | --- |
| **Hét** | **Dátum** | **Óra** |
|  | | **18** | **11438-12**  **Hengerész feladatok** |  | | |
|  | | 18 | Alakítástechnológia |  | | |
|  | | 18 | Hengerlési technológiák |  | | |
|  |  | 8 | Acélok meleg- és hideghengerlése. Finomlemezek előállítása. |  |  |  |
|  |  | 8 | Színesfémötvözetek hengerlése. |  |  |  |
|  |  | 2 | Csőgyártás. |  |  |  |
|  | | **18** | **11439-12**  **Gépi kovács feladatok** |  | | |
|  | | 18 | Alakítástechnológia |  | | |
|  | | 18 | Kovácsolási technológiák |  | | |
|  |  | 6 | A kovácsolás alapműveletei. |  |  |  |
|  |  | 8 | Szabadalakító és süllyesztékes kovácsolás. |  |  |  |
|  |  | 4 | Szabadalakító és süllyesztékes kovácsolás. |  |  |  |
|  | | **160** | **Összefüggő szakmai gyakorlat**  **(nyári gyakorlat)** |  | | |
|  |  | 8 | A fizikai vizsgálatok feladata.  Az anyagok fizikai jellemzőinek meghatározása (sűrűség, fajhő, hőtágulás, olvadáspont stb.). |  |  |  |
|  |  | 8 | A kémiai vizsgálatok feladata a felhasználandó anyagok összetételének meghatározása (mennyiségi, minőségi, színképelemzés stb.). |  |  |  |
|  |  | 8 | A metallográfiai vizsgálatokkal a fémek szövetszerkezetét, a szövetszerkezet finomságát stb. vizsgálják. |  |  |  |
|  |  | 8 | A mechanikai vizsgálatokkal az anyagok szilárdsági jellemzőit, valamint keménységét határozzák meg. |  |  |  |
|  |  | 8 | A technológiai vizsgálatok az anyagok megmunkálhatóságáról, alakíthatóságáról nyújtanak közvetlen tájékoztatást. Segítségükkel megállapíthatjuk, hogy a kívánt alakításokra, megmunkálásokra alkalmas-e az anyag. |  |  |  |
|  |  | 8 | Fontosabb technológiai tulajdonságok az önthetőség, hegeszthetőség, forgácsolhatóság, hőkezelhetőség stb. A hibakereső vizsgálatokkal az anyagok rejtett hibáit (repedések, belső üregek, salakzárványok stb.) tárják fel. Ide tartozik p1. a röntgenvizsgálat, a mágneses repedésvizsgálat stb. |  |  |  |
|  |  | 8 | Mechanikai anyagvizsgálatok:  Statikai vizsgálatok:   * szakítóvizsgálat. |  |  |  |
|  |  | 8 | Statikai vizsgálatok:   * nyomóvizsgálat, * csavaróvizsgálat, * nyíróvizsgálat. |  |  |  |
|  |  | 8 | Keménységmérések:   * Brinell-féle, * Vickers-féle, * Rockwell-féle, * Poldi-féle, * Shore-féle. |  |  |  |
|  |  | 8 | Dinamikai vizsgálat:  ─ ütővizsgálat Charpy-féle ütőművel |  |  |  |
|  |  | 8 | Technológiai próbák:   * hajlítóvizsgálat. |  |  |  |
|  |  | 8 | Technológiai próbák:   * hajtogató vizsgálat. |  |  |  |
|  |  | 8 | Technológiai próbák   * mélyhúzó vizsgálat. |  |  |  |
|  |  | 8 | Technológiai próbák:   * csövek, csavar- és szegecsanyagok technológiai próbái. |  |  |  |
|  |  | 8 | Technológiai próbák:   * szikrapróba. |  |  |  |
|  |  | 8 | A roncsolásmentes vizsgálatok közé soroljuk a következő hibakereső vizsgálati módokat:   * mágneses repedésvizsgálat. |  |  |  |
|  |  | 8 | Roncsolásmentes vizsgálatok:   * röntgenvizsgálat. |  |  |  |
|  |  | 8 | Roncsolásmentes vizsgálatok:   * ultrahangos vizsgálatok. |  |  |  |
|  |  | 8 | Roncsolásmentes vizsgálatok:   * elektroinduktív vizsgálatok. |  |  |  |
|  |  | 8 | Roncsolásmentes vizsgálatok:   * radioaktív elemekkel és izotópokkal végzett vizsgálatok. |  |  |  |